



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

646.3714

Job Sheet 193142



Part No: 646.3714

Job Qty: 24 pcs

Part Name: Gusset



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/9/19

Job Tracking No:

Due Date: 4/30/19

Created By: Dara Macdonald

Type: Stock

Description:

Note: DWG REV A SHEET 5 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	24 pcs		4/30/19	0.00	1.18	Waterjet - Flow		2/19/06/14
120	QC 2	24 pcs		4/30/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		2/19/06/14
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		



Container No: S197814



Part: 646.3714

Job No: 193142

Serial No/Batch: S190375

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/15/19

170	Packaging 2-1 - Receive - B4B	24	4/30/19	0.00 0.00	Packaging 2 - 1 - B4B	5	ATG001-VC	QC 5 - 40
160	Outsource - 4 - Anodize	24	4/30/19		QC 5 - 30			QC 5 - 50
					QC 5 - 9			QC 5 - 68
					QC 5 - 58			QC 5 - 51
					QC 5 - 49			QC 5 - 43
					QC 5 - 3			QC 5 - 24
					QC 5 - 22			QC 5 - 19
					QC 5 - 18			QC 5 - 17
					QC 5 - 12			QC 5 - 10
150	QC 5	24	4/30/19	0.00 0.00	QC 5 - 10			Small Fab - Brake - 3 - B4B
					Small Fab - Brake - 2 - B4B			Small Fab - Brake - 1 - B4B
140	Small Fab - Brake NC - B4B	24	4/30/19	0.07 1.04	QC 8 - 23			QC 8 - 52
					QC 8 - 40			QC 8 - 47
					QC 8 - 1 (A)			QC 8 - 67
					QC 8 - 68			QC 8 - 9
					QC 8 - 8			QC 8 - 58
					QC 8 - 49			QC 8 - 45
					QC 8 - 44			QC 8 - 4
					QC 8 - 39			QC 8 - 35
					QC 8 - 33			QC 8 - 32
					QC 8 - 3			QC 8 - 25
					QC 8 - 20			QC 8 - 17
					QC 8 - 14			QC 8 - 12
130	QC 8	24	4/30/19	0.00 0.00	QC 2 - 71			QC 2 - 65
					QC 2 - 64			

3 pcs

JUL 19 2019

JUN 27 2019 9:59
DAS 40

JUN 27 2019

JUN 18 2019 9:59
DAS 40

[illegible]

				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
220 QC 21 - SA	24 pcs	4/30/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	DWG 21
				QC 21 - SA - 53	21

Part Op 110 - (Waterjet - Flow) 1-Cut as per Dwg
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)
 130 - (QC8- Inspect parts - second check)
 140 - (Bend/Assemble as per dwg)
 150 - (QC5- Inspect part completeness to step on W/O)
 160 - Issue P/O to ATG : 43880 Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A
 170 - (Receive & Inspect for Damage & Mat'l Certs)
 210 - (Identify as per dwg & Stock Location: _____) ***IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV***
 220 - (QC21- Final Inspection - Work Order Release)

JUL 22 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	6.3600 sf (.265 ea)	110-Waterjet - Flow - 1	5176525

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M6061T6S.063	6	213	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Gusset	1Inches ± 0	1 1		
2	Gusset	2Inches ± 0	2 2		
3	Gusset	6Inches ± 0	6 6		
4	Gusset	3Inches ± 0	3 3		
5	Gusset	1Inches ± 0	1 1		
6	Gusset	2Inches ± 0	2 2		
7	Gusset	7Inches ± 0	7 6		
8	Gusset	0Inches ± 0	0 0		

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	<i>de</i>	Audited by:	40 9-89	Preliminary Approval:	
Date:	<i>19/02/14</i>	Date:	JUN 18 2019	Date:	

DART
AEROSPACE

Container No: S190375



Part: 646.3714
Job No: 193142
Serial No/Batch: S190375

Revision:
Inspector:
Exp Date:
Instructions: Various STCs

Date: 06/14/18

Dart Aerospace Ltd.
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PURCHASE ORDER

POHB043880



Supplier: ATG001-VC
A.T.G. Industries Inc
731 INDUSTRIELLE ROAD
ROCKLAND
ON
K4K 1T2 Canada
Phone: 613-446-4544
Fax: 613-446-4556

Attention: Lalande, Marc-Andre

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB043880

PO Date: 6/28/19

Due Date: 7/19/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
2019-07-05

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	196018	646.3110	Channel : Various STC's Issue P/O to ATG : 1- Hard Anodize Black and Prime as per Dwg 646.3100	Firmed	-	7/19/19	20 pcs	0 pcs	20 pcs	\$11.99/pcs	\$239.80
2	193380	646.3713	Gusset : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700	Firmed	-	7/19/19	20 pcs	0 pcs	20 pcs	\$17.09/pcs	\$341.80
3	196619	RBEL133M- 6201-101-7	Rod End -Issue P/O; -ANODIZE COLOR CLEAR, PER IAW MIL-A- 8625F TYPE 2 CLASS 1, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed	-	7/19/19	8 pcs	0 pcs	8 pcs	\$5.09/pcs	\$40.72
4	192397	D4824-1	Upper Cutter Mount : Various STC's Issue P/O: Black Anodize as per Dwg D4824 PRIME AS PER DWG, SEE NOTE #2	Firmed	-	7/19/19	8 pcs	0 pcs	8 pcs	\$14.74/pcs	\$117.92
5	193142	646.3714	Gusset : Various STC's Issue P/O to ATG : Hard Anodize, Color Black and Prime as per Dwg 646.3700 Rev. A	Firmed	-	7/19/19	24 pcs	0 pcs	24 pcs	\$17.09/pcs	\$410.16

Plex 7/5/19 12:58 PM Dart.Guerin.Kimberley



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PURCHASE ORDER

POHB043880



Items											
Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
6	196714	RBT18700-101-27	Handle Ends -Issue P/O; -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; Aluminum -Certificate of Conformity is required	Firmed	-	7/19/19	4 pcs	0 pcs	4 pcs	\$5.09/pcs	\$20.36
							4 X JUL 15 2019				
7	196512	SWA6A-800B	Connector Bushing (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O to ATG: -ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL - Certificate of Conformity is required	Firmed	-	7/19/19	28 pcs	0 pcs	28 pcs	\$5.09/pcs	\$142.52
							JUL 18 2019				
Grand Total:										\$1,313.28	

Order Notes

Procurement Quality Clauses
A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 7/5/19 12:58 PM Dart.Guerin.Kimberley



A.T.G. Industries Inc.
760 Industrielle Street
Rockland, ON K4K 1T2
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

Pack List

Number: 918249

Date: 18-Jul-19

To

Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ship To

Patrick Lussier
Dart Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

Terms		Ship Via	
		ATG Delivery	
Quantity	Description		
	Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.		
✓ 3 ea	Part: 646.3714 ✓ Gusset Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils) Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing. Job: 25397 PO: POHB043880 ✓	Rev: A	Line: 5
CERTIFICATE OF CONFORMANCE A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements. Date: <u>18/7/19</u> Certified Signature: <u>[Signature]</u> Receiver Signature: _____ A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited. Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt. RECEIVED JUL 18 2019 DART AEROSPACE LTD. Made in Canada.			